



# 2024 WORLD VOYAGE: EXTRAORDINARY HORIZONS

*Fuel your wanderlust*



SEABOURN®



Our highest priorities are compliance, environmental protection, and protecting the health, safety and well-being of our guests, crew and the people in the destinations we visit. Visit [Seabourn.com/TravelSafe](https://Seabourn.com/TravelSafe) to learn more.





# JOIN US ON A ONCE-IN-A-LIFETIME VOYAGE AROUND THE WORLD IN UNMATCHED ELEGANCE AND EASE

Journey to five continents  
from Los Angeles to Athens  
on board **Seabourn Sojourn**.  
Explore 72 fascinating ports in  
28 countries. Enjoy more time  
ashore with 20 overnight stays  
in fascinating cities including  
Cairns, Manila, Busan,  
Shanghai, Colombo, the  
Maldives, Safaga and more.

2024 World Voyage: Extraordinary Horizons  
An All-Inclusive Ultra-Luxury Onboard Experience

JURONG EAST, SINGAPORE

## 2024 WORLD VOYAGE HIGHLIGHTS



22- to 145-day  
options



72 unique  
ports of call



Marina Day  
with complimentary  
watersports



Caviar  
in the Surf  
in Ko Kood



8 Mid-Voyage  
Seabourn Journey  
Options



Evening at Ephesus  
Signature Seabourn  
Event



Overnights  
in 20 ports  
of call





2024 WORLD VOYAGE: EXTRAORDINARY HORIZONS | SEABOURN SOJOURN  
LOS ANGELES TO PIRAEUS (ATHENS) | 145 DAYS | JAN 11, 2024

145 DAYS | 72 PORTS | 28 COUNTRIES | 20 OVERNIGHT STAYS

Jan 11	Los Angeles	Feb 22	Moreton Island	Mar 27	Amami (Naze)	May 3	Port Klang (Kuala Lumpur)
Jan 12	Avalon	Feb 23	Cruising the Coral Sea	Mar 28	Kagoshima	May 4	Georgetown
Jan 13-17	Cruising the Pacific Ocean	Feb 24	Airlie Beach	Mar 29	Cruising the Pacific Ocean	May 5	Porto Malai
Jan 18	Hilo	Feb 25	Townsville	Mar 30	Hiroshima	May 6	Phuket
Jan 19	Manele Bay	Feb 26-27	Cairns	Mar 31	Nagato	May 7	Cruising the Andaman Sea
Jan 20-21	Honolulu	Feb 28	Cooktown	Apr 1	Sakaiminato	May 8-9	Cruising the Indian Ocean
Jan 22	Nawiliwili	Feb 29	Cruising the Great Barrier Reef	Apr 2-3	Busan	May 10-11	Colombo
Jan 23-24	Cruising the Pacific Ocean	Mar 1	Cruising the Torres Strait	Apr 4	Jeju City (Cheju)	May 12	Cruising the Indian Ocean
Jan 26	Cross the International Date Line	Mar 2	Cruising the Arafura Sea	Apr 5-6	Nagasaki	May 13-14	Malé
Jan 27	Tabuaeran (Fanning Island)	Mar 3-4	Darwin	Apr 7	Cruising the East China Sea	May 15	Cruising the Indian Ocean
Jan 28	Cruising the Pacific Ocean	Mar 5	Cruising the Timor Sea	Apr 8-10	Shanghai (overnight 2 nights)	May 16-17	Cruising the Arabian Sea
	Cross the International Date Line	Mar 6	Dili		Cruising the Yangtze Estuary	May 18	Salalah
Jan 29	Cruising the Pacific Ocean	Mar 7	Kupang	Apr 11	Zhujiajian (Putuoshan)	May 19	Cruising the Gulf of Aden
Jan 30	Pago Pago	Mar 8	Cruising the Banda Sea	Apr 12	Cruising the East China Sea	May 20-22	Cruising the Red Sea
Feb 1	Cross the International Date Line	Mar 9	Banda Naira	Apr 13	Cruising the Taiwan Strait	May 23-24	Safaga (Luxor)
	Apia	Mar 10	Ambon	Apr 14-15	Hong Kong	May 25	Sharm el-Sheikh
Feb 2	Cruising the Pacific Ocean	Mar 11	Cruising the Molucca Sea	Apr 16	Cruising the Gulf of Tonkin	May 26	Aqaba (Petra)
Feb 3	Neiafu, Vava'u	Mar 12	Ternate	Apr 17-18	Halong Bay	May 27	At Sea
Feb 4	Nuku'alofa	Mar 13	Bitung	Apr 19	Sanya	May 28	Enter Suez Canal at Suez
Feb 5-7	Cruising the Pacific Ocean	Mar 14	Cruising the Celebes Sea	Apr 20	Da Nang (Hue)		Transit the Suez Canal
Feb 8	Russell (Bay of Islands)	Mar 15	Cruising the Sulu Sea	Apr 21	Cruising the South China Sea		Exit Suez Canal at Port Said
Feb 9-10	Auckland	Mar 16	Puerto Princesa	Apr 22-23	Ho Chi Minh City	May 29-30	Haifa (Tel Aviv)
Feb 11	Tauranga (Rotorua)	Mar 17	Coron	Apr 24	Cruising the South China Sea	May 31	Cruising the Mediterranean Sea
Feb 12	Cruising the Pacific Ocean	Mar 18-19	Manila	Apr 25	Sihanoukville	Jun 1	Agios Nikólaos
Feb 13	Wellington	Mar 20	Cruising the South China Sea	Apr 26	Ko Kood	Jun 2	Mykonos
Feb 14	Picton	Mar 21	Kaohsiung	Apr 27-28	Laem Chabang (Bangkok)	Jun 3	Kuşadasi (Ephesus)
Feb 15	New Plymouth	Mar 22	Magong	Apr 29	Cruising the Gulf of Thailand	Jun 4	Cruising the Aegean Sea
Feb 16-18	Cruising the Tasman Sea	Mar 23-24	Keelung (Taipei)	Apr 30	Cruising the South China Sea	Jun 5	Piraeus (Athens)
Feb 19-20	Sydney	Mar 25	Cruising the East China Sea	May 1-2	Singapore		
Feb 21	Cruising the Tasman Sea	Mar 26	Naha				

Overnight in port.

Marina Days and Caviar in the Surf are weather and conditions permitting and are available in select destinations.



2024 WORLD VOYAGE SEGMENTS

EXPERIENCE EXTRAORDINARY ADVENTURES ON  
WORLD VOYAGE SEGMENTS OF SHORTER DURATION

DEPARTURE DATE	ITINERARY NAME	FROM/TO	DAYS
JAN 11, 2024	GEMS OF THE PACIFIC RIM	Los Angeles to Shanghai	89
JAN 11, 2024	TREASURES OF THE PACIFIC REALM	Los Angeles to Keelung (Taipei)	72
JAN 11, 2024	PEARLS OF THE SOUTH PACIFIC	Los Angeles to Sydney	39
FEB 19, 2024	AUSTRALIA & ASIAN SPLENDORS	Sydney to Singapore	72
FEB 19, 2024	AUSTRALIA & IMPERIAL ASIA	Sydney to Shanghai	50
FEB 19, 2024	QUEENSLAND COAST & TROPICAL TREASURES	Sydney to Keelung (Taipei)	33
MAR 23, 2024	ROUTE OF ANCIENT EMPIRES	Keelung (Taipei) to Piraeus (Athens)	73
MAR 23, 2024	IMPERIAL ASIA & THE SOUTH CHINA SEA	Keelung (Taipei) to Singapore	39
APR 8, 2024	SOJOURN OF THE ANCIENT EMPIRES	Shanghai to Piraeus (Athens)	56
APR 8, 2024	SOUTHEASTERN ASIAN SPLENDORS	Shanghai to Singapore	22
MAY 1, 2024	EMPIRES OF THE SUN	Singapore to Piraeus (Athens)	34



SYDNEY, AUSTRALIA





## 2024 WORLD VOYAGE FEATURED PORTS

### HILO, HAWAII

“The Big Island” offers plenty of attractions from Punalu'u Black Sand Beach to the observatory on the peak of Mauna Kea. Other choices include Rainbow Falls, Liliuokalani Japanese Gardens and the active Kilauea caldera.

### HONOLULU, HAWAII

Honolulu's glittering skyline stretches over iconic Waikiki Beach, bustling with energy, shops, restaurants and modern fun. Just outside of downtown, Diamond Head, palaces, gardens and Pearl Harbor pay tribute to the past.

### NAWILIWILI, KUAUI

Natural splendors abound on Kauai, in addition to the many beaches, including Waimea Canyon, the “Grand Canyon of the Pacific,” the dramatic fluted cliffs of the NaPali Coast or the Kilauea Point Lighthouse, standing proud on the northernmost point in the Hawai’ian Islands.



### TABUAERAN, FANNING ISLAND

Halfway between Hawaii and Tahiti, this tiny atoll is named “Footprint of the Gods” and is a paradise for snorkeling, diving and kayaking. A charming straw market features local handcrafts perfect for souvenirs.

### NUKU'ALOFA, TONGA

Traditional culture comes alive in this capital region for the Tonga island chain with museums, artisan workshops and the nearby village of Mu’a where the impressive stone tombs honor Tongan kings of the past.

### AUCKLAND, NEW ZEALAND

Auckland has harbors on two sides. Urban central Auckland covers a narrow isthmus between the Manukau Harbor on the Tasman Sea and the Waitemata Harbor on the Pacific Ocean.





### SYDNEY, AUSTRALIA

Beyond the iconic Opera House, Sydney is a fascinating mix of colonial charm and modern-day adventure. Don't miss snorkeling Gordon's Bay, climbing Harbour Bridge, the Taronga Zoo and aboriginal art at The National Park.

### CAIRNS, AUSTRALIA

A sophisticated city flanked by primeval forests and broad golden beaches, Cairns is the gateway to the natural splendors of the Great Barrier Reef, the Kuranda Scenic Railway and the Daintree Rainforest, a UNESCO World Heritage Site.

#### **Optional Seabourn Journeys:**

- Outback Adventure: Mid-Voyage Journey, 6 Days/5 Nights
- Tasmania Experience: Mid-Voyage Journey, 6 Days/5 Nights

### DARWIN, NORTHERN TERRITORY, AUSTRALIA

Despite its small size, Darwin is a modern, multi-cultural city, and its proximity to Asia makes it ideal for travel. Named after the famous scientist, Charles Darwin, it has a beautiful coastline, as well as numerous parks and gardens, making the city a top spot for outdoor activities.





### MANILA, PHILIPPINES

The port of Manila is the largest and most important in the archipelago. The city of Manila proper, which boasts the densest population in the world, houses over 12 million people.

### KEELUNG (TAIPEI), TAIWAN

As a unique culture shaped by native Taiwanese, Spanish, Dutch, and even British influences, the architecture, museums, shrines, temples and markets, from Qingyu Hall to Lukang Old Street are varied and one-of-a-kind.

### BUSAN (PUSAN), SOUTH KOREA

Busan is a mosaic of stunning beaches, international shopping, nightly light shows and views from Busan Tower, which thrill and excite, while the UN Memorial Cemetery and 40-step sculptures honor the country's years at war.

### NAGASAKI, JAPAN

Once the only Japanese port open to foreign trade, Nagasaki acquired a unique multicultural character. The Western-style homes on Dutch Slope housed early Dutch and European merchants. The city also boasts two Chinese-style Zen Buddhist temples and a still-active Chinatown.





### SHANGHAI, CHINA

"Paris of China" and "Pearl of the Orient," the vibrant city of Shanghai is a shining symbol of the economic emergence of the world's largest nation. A comfortable jumble of old and new.

#### **Optional Seabourn Journeys:**

- Hangzhou: A UNESCO Partner Tour, Mid-Voyage Journey, 2 Days/1 Night
- Xi'an & Terra Cotta Warriors: A UNESCO Partner Tour, Mid-Voyage Journey, 3 Days/2 Nights

### HONG KONG, CHINA

One of the most exotic and exciting cities in the world, Hong Kong is loved by both tourists and its citizens for its scenic beauty, fabulous shopping and memorable dining.

### HALONG BAY, VIETNAM

Scattered among picturesque karstic islands, communities of fishing families live on sampans, periodically going into towns such as Haiphong to sell their catch and buy supplies.

### HO CHI MINH CITY, VIETNAM

Ho Chi Minh City covers an area of more than 800 square miles. Its land is overwhelmingly rural, dotted with villages and clusters of houses set amidst rice paddies.

#### **Optional Seabourn Journeys:**

- Angkor Wat: A UNESCO Partner Tour, Mid-Voyage Journey, 3 Days/2 Nights
- A Night in Mekong Delta, Mid-Voyage Journey, 2 Days/1 Night





### KO KOOD, THAILAND≈

On an unspoiled tropical island, paradise takes on new meaning at Seabourn's signature *Caviar in the Surf*® beach barbecue party. Beautiful waters are perfect for watersports and a sumptuous feast prepared by your peerless Seabourn culinary staff.

### LAEM CHABANG (BANGKOK), THAILAND

Bangkok is a city of endless fascination. It is an exhilarating mix of chaos and refinement. There is a wealth of history and culture to be discovered here: palaces, temples, markets and exquisite classical Thai dance performances.

### SINGAPORE

With ultra-modern skyscrapers and Chinese, Indian and Malay influences, Singapore is rich in contrast and color, with a lovely blend of culture, cuisine, arts and architecture.

### PHUKET, THAILAND

Blessed with stunning white-sand beaches, sapphire seas, exotic marine life and lushly forested hillsides, Phuket island is one of outheast Asia's most popular destinations.

### Optional Seabourn Journeys:

- Taj Mahal & Jaipur: A UNESCO Partner Tour, Mid-Voyage Journey, 5 Days/4 Nights

≈Marina Days and Caviar in the Surf are weather and conditions permitting and are available in select destinations



### COLOMBO, SRI LANKA

Sri Lanka is a land of jungles inhabited by leopards and elephants, wondrous ruins of the great civilizations of ages past and a modern city, Colombo, where Western technology is superimposed on the passion of a traditional Asian metropolis.

#### **Optional Seabourn Journeys:**

- Kandy, Mid-Voyage Journey, 2 Days/1 Night

### MALÉ, MALDIVES

A garland of 2,000 coral atolls floating in the Indian Ocean, the Maldives are the vision of a castaway paradise, surrounded by reefs. Malé has been a way-station for the far-ranging Indian Ocean dhow trade for centuries, witness the shards of Ming pottery studded into Malé's walls.

### SAFAGA (LUXOR), EGYPT

Safaga is the gateway to some of Egypt's most memorable destinations. The pharaoh's tombs in the Valley of the Kings and the colossal temples of Luxor and Karnak capture the imagination with splendors that have survived the centuries.

### HAIFA (TEL AVIV), ISRAEL

Situated on the slopes of Mount Carmel, Haifa is Israel's primary port. Haifa appears in the 3rd century A.D. in Talmudic literature. Today, this bustling city possesses the nation's largest industries, several important museums and the respected Haifa Technical Institute.







## FEATURED EXPERIENCE: AN EVENING AT EPHESUS

For our full World Cruise guests and those visiting Kuşadası, Turkey, Ephesus has been designated as a UNESCO World Heritage Site celebrating its timeless beauty and historical significance. Seabourn's complimentary Evening at Ephesus offers an exclusive evening with a private classical concert. You'll feel like Roman royalty as you walk the Marble Way through this storied ancient city. Sip Champagne while classical musicians serenade you among the magical, torch-lit ruins.



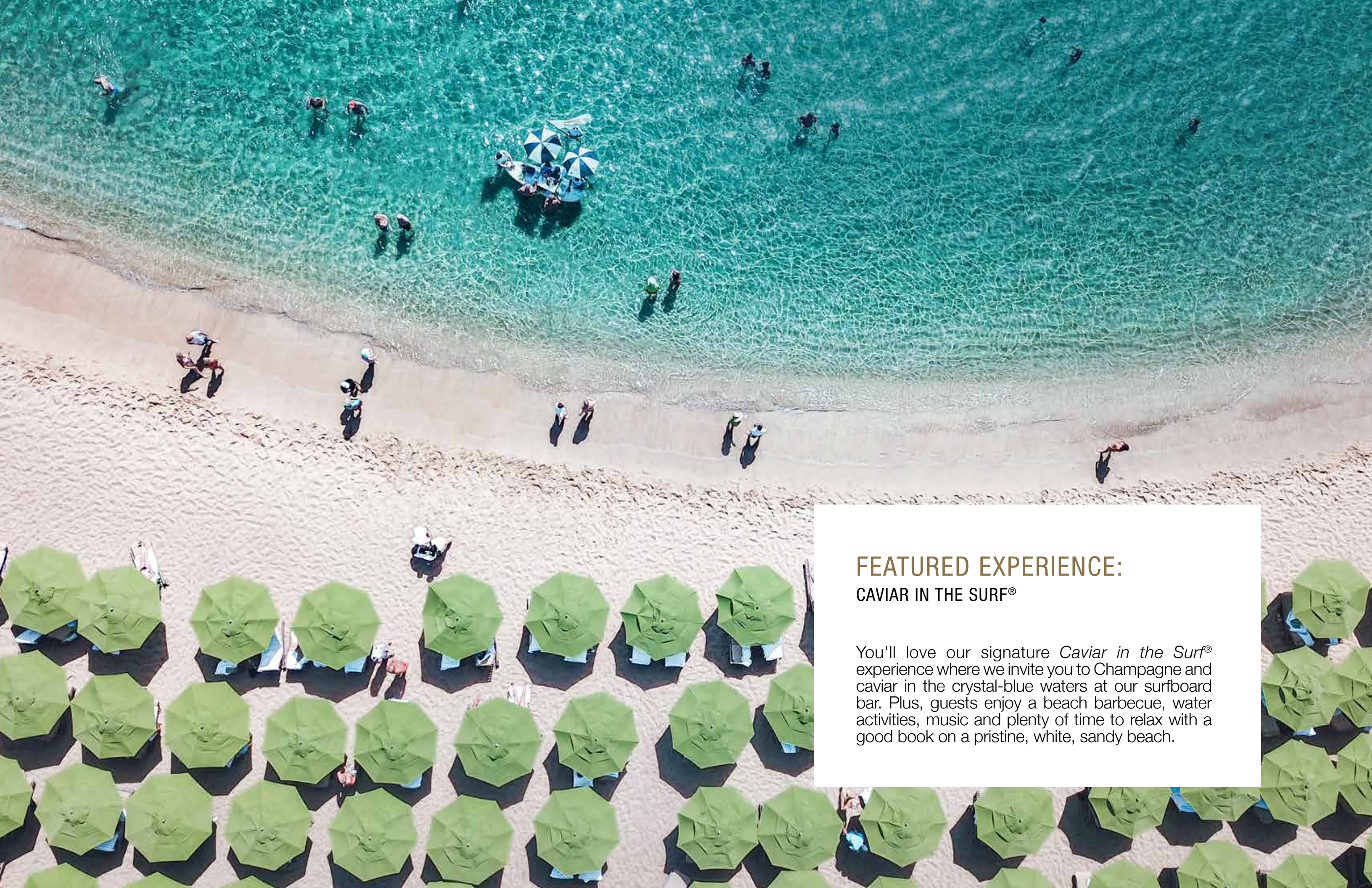


## FEATURED EXPERIENCE:

### MARINA DAY

Enjoy a fun-filled beach day in the sun-drenched Gulf of Thailand with unlimited access to the watersports of your choosing, including kayaks, pedal boats, banana boats, paddleboards, waterskis and more, some launching directly from the ship's unique retractable marina platform. Spend the day being as adventurous or relaxed as you feel and let us take care of your every need, either way.





## FEATURED EXPERIENCE:

### CAVIAR IN THE SURF®

You'll love our signature *Caviar in the Surf*® experience where we invite you to Champagne and caviar in the crystal-blue waters at our surfboard bar. Plus, guests enjoy a beach barbecue, water activities, music and plenty of time to relax with a good book on a pristine, white, sandy beach.



## SEABOURN & UNESCO

### THE OFFICIAL CRUISE PARTNER

Through our official partnership with UNESCO we offer guests the opportunity to explore many of the world's most treasured locations, including iconic UNESCO World Heritage sites, while promoting sustainable tourism at World Heritage properties around the world. We are proud that a small donation is given to UNESCO's World Heritage Fund from every optional tour booked and operated.

**2024 World Voyage Ports with excursions to UNESCO sites:** Hilo ▪ Sydney ▪ Cairns ▪ Darwin ▪ Puerto Princesa ▪ Nah ▪ Hiroshima ▪ Shanghai ▪ Halong Bay ▪ Da Nang (Hue) ▪ Ho Chi Minh City ▪ Phuket ▪ Colombo ▪ Salalah ▪ Safaga ▪ Sharm-el-Sheikh ▪ Aqaba ▪ Mykonos ▪ Kuşadasi ▪ Piraeus (Athens)



THE OFFICIAL CRUISE PARTNER OF UNESCO WORLD HERITAGE



## 2024 FULL WORLD VOYAGE AMENITIES

### ALL FULL WORLD VOYAGE GUESTS RECEIVE:

- Gala Bon Voyage dinner & overnight hotel stay prior to departure in Los Angeles
- Three Exclusive World Voyage events
- Exclusive World Voyage President's Event
- Special World Voyage pillow gifts

### BOOK BY MAY 31, 2023 TO RECEIVE:

- Roundtrip Air
- Private car transfers door-to-door between home and airport
- Personal Valet® luggage shipping service between home and ship in Los Angeles and Piraeus (Athens)
- Ocean View & Veranda Suites: \$4,000 USD (to all Shipboard Credit amounts)
- Penthouse & Premium Suites: \$6,000 USD (to all Shipboard Credit amounts)
- Unlimited laundry, dry cleaning and pressing on board
- 50% Reduced Deposit<sup>^</sup>
- 3% Early Bonus Savings (pay-in-full discount)

### EXCLUSIVELY FOR REPEAT WORLD VOYAGE GUESTS:

- 5% Repeat World Voyage Guest Discount

## 2024 WORLD VOYAGE SEGMENT AMENITIES

### BOOK BY MAY 31, 2023 TO RECEIVE:

- 50% Reduced Deposit<sup>^</sup>
- 3% Early Bonus Savings (pay-in-full discount)
- **30-49 days:** Ocean View & Veranda Suites: \$1,000USD Shipboard Credit per Suite (\$500USD Shipboard Credit per Guest)
- **50-69 days:** Ocean View & Veranda Suites: \$2,000USD Shipboard Credit per Suite (\$1,000USD Shipboard Credit per Guest)
- **70+ days:** Ocean View & Veranda Suites: \$3,000USD Shipboard Credit per Suite (\$1,500USD Shipboard Credit per Guest)
- **30-49 days:** Penthouse & Premium Suites: \$1,500USD Shipboard Credit per Suite (\$750USD Shipboard Credit per Guest)
- **50-69 days:** Penthouse & Premium Suites: \$3,000USD Shipboard Credit per Suite (\$1,500USD Shipboard Credit per Guest)
- **70+ days:** Penthouse & Premium Suites: \$4,500USD Shipboard Credit per Suite (\$2,250USD Shipboard Credit per Guest)

<sup>^</sup>For USD, CAD and AUD markets.

Visit [Seabourn.com](https://Seabourn.com) for full amenities details and Terms and Conditions.





# THE SEABOURN ALL-INCLUSIVE DIFFERENCE



Complimentary  
premium spirits and  
fine wines available on  
board at all times



All ocean-front  
suites, luxuriously  
appointed

Spacious ships  
with a private  
club atmosphere



World-class dining, further  
enhanced through a  
culinary partnership  
with Chef Thomas Keller



Intuitive, personalized  
service provided by  
staff passionate about  
exceeding guests  
expectations



Tipping is neither  
required,  
nor expected





## THE WORLD'S FINEST LUXURY RESORT AT SEA

Seabourn's **award-winning, all-suite** ships combine nimble power and grace with beautifully designed spaces and amenities.

**They can access smaller ports where larger ships cannot go,** yet provide some of the most generous ratios of space per guest in the industry. Each ship features a world-class spa, a variety of dining venues and inviting lounges.





## SERVICE YOU CAN FEEL

Seabourn's gracious staff offers a relaxing, sincere and personalized style of service you can feel — a discernable difference between being merely catered to and being truly cared for. They never miss an opportunity to transform routine encounters into the sort of memorable occasions we call *Seabourn Moments*.





## INDULGE IN THE HEIGHT OF FINE DINING

Embark on a culinary journey where award-winning cuisine rivals the finest restaurants on land. Each dish features the highest-quality ingredients, is infused with authentic regional flavors and is prepared à la minute by skilled chefs. Choose from a range of eight to nine complimentary dining venues, nearly all of which invite you to dine where, when and with whom you wish.

### SEABOURN AND CHEF THOMAS KELLER

In our ongoing quest to provide you with the world's finest dining experiences, we have partnered with world-renowned American chef Thomas Keller, the chef and proprietor of The French Laundry, Per Se and more.



*Seabourn is a proud member of Chaîne des Rôtisseurs™, one of the world's most prestigious gastronomic societies devoted to fine dining.*





## YOUR OCEAN-FRONT SUITE, A GRACIOUS HOME AWAY FROM HOME

**OCEAN VIEW AND VERANDA SUITES:** Thoughtfully designed and tastefully curated with delightful touches, all ocean-front suites feature expansive views, and most open onto private verandas for relaxing or entertaining.

**PENTHOUSE AND PREMIUM SUITES:** Treat yourself to more space and elevated amenities with a Penthouse or Premium Suite. Take advantage of generous living spaces to spread out and to entertain, separate bedrooms and larger verandas with even more sweeping views, plus enhanced Molton Brown, London amenities selection. Additionally, enjoy a daily selection of fresh fruits throughout your voyage and an enhanced in-suite bar with wines or spirits.







## HEALTH AND SAFETY

When you sail with Seabourn, your well-being is our top priority, and we will continue to offer the highest level of health and safety throughout your voyage. You can also enjoy the advantages that come with cruising on a smaller ship with fewer guests on board, including:

- Industry-leading space-to-guest ratios
- All ocean-front suites
- Multiple dining options with outdoor and indoor seating
- Private arrangements for shore excursions, car transfers, dining reservations and more





Our highest priorities are compliance, environmental protection and the health, safety and well-being of our guests, crew and the extraordinary destinations we visit. Learn more about our enhanced Health & Safety protocols at [Seabourn.com](https://www.seabourn.com).



For more information and Frequently Asked Questions please visit [www.Seabourn.com/en\\_US/health-safety/health-faqs.html](https://www.seabourn.com/en_US/health-safety/health-faqs.html)

**WE CANNOT WAIT TO WELCOME  
YOU BACK ON BOARD**



**Ocean Escapes™**  
CRUISE AND BEACH HOLIDAYS

**0800 487 549**